

Novodur 650

Acrylonitrile Butadiene Styrene (ABS)

TECHNICAL DATASHEET

DESCRIPTION

Novodur® 650 is an injection molding grade of ABS with high impact strength, high flow and high gloss.

FEATURES

- High impact strength
- High gloss
- Easy flowing

APPLICATIONS

- Home appliances
- Electrical and electronics
- General Injection Molding Application
- Toys, Sport & Leisure

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate 220 °C/10 kg	ISO 1133	cm ³ /10 min	22
Mechanical Properties			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m ²	22
Izod Notched Impact Strength, -20 °C	ISO 180/A	kJ/m ²	15
Izod Notched Impact Strength, -30 °C	ISO 180/A	kJ/m ²	9
Tensile Stress at Break, 23 °C	ISO 527	MPa	33
Tensile Stress at Yield, 23 °C	ISO 527	MPa	44
Tensile Strain at Break, 23 °C	ISO 527	%	20
Tensile Modulus	ISO 527	MPa	2250
Flexural Strength, 23 °C	ISO 178	MPa	68
Flexural Modulus, 23 °C	ISO 178	MPa	2200
Hardness, Rockwell	ISO 2039-2	R scale	110
Thermal Properties			
Vicat Softening Temperature, B/2 (120 °C/h, 50N)	ASTM D 1525	°C	98
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	91
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	94
Optical Properties			

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Property, Test Condition	Standard	Unit	Values
Specular Gloss, 60 °	-		87
Other Properties			
Density	ISO 1183	kg/m ³	1040
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.4 - 0.6